

Environmental, Health, and Safety Program	Pages: 9 of 12	Approval:
Heat/Cold Stress Monitoring	Revision Date: 06/15/2016	Safety Cmte

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REMEMBER!!! Degrees C = (degrees F - 32) / 1.8

ACGIH Metabolic Rate Categories

CATEGORY	EXAMPLES
Rest	Sitting
Light	Sitting or standing; light hand / arm work
Moderate	Walking; moderate lifting
Heavy	Heavy materials handling
Very Heavy	Pick and shovel work

ACGIH TLVs – Action Limit (as of 2012)

Allocation of work	Workload										
in the work cycle	Light	Moderate	Heavy	Very Heavy							
75% to 100%	28.0	25.0	-	-							
50% to 75%	28.5	26.0	24.0	-							
25% to 50%	29.5	27.0	25.5	24.5							
0 to 25%	30.0	29.0	28.0	27.0							